



Compassion. Justice. Action. Transformation.

Leading justice reform in Milwaukee for 34 years, Benedict Center forges community partnerships with justice leaders for a safer, more effective, affordable and equitable system of justice. Programs include holistic alternatives to prison for women, justice advocacy, sentencing advocacy, interfaith Jail Chaplain, Jail library, restorative community service, & street intervention with women in prostitution.

The Benedict Center envisions a safe, inclusive and compassionate community where differences are valued and values are respected, ensuring fair and equitable justice for all.

ENGAGING FAMILIES,  
ACHIEVING JUSTICE



**BENEDICT CENTER**  
**Annual Awards Luncheon**  
**& Workshop**

**Wednesday, May 7<sup>TH</sup> 2008**  
**Marquette Alumni Memorial Union**  
**1624 W. Wisconsin Avenue**